

Work Order ID 52386

Page 1

Tuesday, September 22, 2009 11:06:47 AM

Item ID: D2562-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Strut

Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: *MW*Date: *23/9/09*

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr	
D2562	Rev D	

100



NC BRAKE

Brake NC

Brake NC

Memo

Punch to length as per Dwg D2562

0.00

*M. A 09/09/30**(S)*

110



Small Fab

Small Fab

Small Fab

Memo

1- Bend end as per Dwg D2562 Angle "D" □ 2- Deburr

0.00

*M. A 09/10/01**(S)*

120



QC5- Inspect part completeness to step on W/O

QC

Quality Control

Memo

0.00

0.00

*S. A 10/10/01**(X)**(f)*

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

M1112260
→ 09/10/13

(X5)

8

Powdercoat

Powder Coating

Memo

START TIME: 11:15 AM OVEN TEMPERATURE:
FINISH TIME: 1:45 PM 400°F

140



QC3- Inspect Part Finish

0.00

Bl 09/10/13

(6)

QC

Quality Control

Memo

0.00

150



Identify as per dwg & Stock Location: 270

0.00

Lug/10/17 (5)

Packaging

Packaging

Memo

0.00

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Setup

Start



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Start Date: 9/23/2009 Start Qty: 5.00



Cust Item ID:

Required Date: 10/9/2009 Req'd Qty: 5.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run

Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



QC

QC21- Final Inspection - Work Order Release

0.00

09/10/14

Memos

0.00

RH 09-10-14

Quality Control

Picklist Print

Page 1

Tuesday, September 22, 2009 11:06:46 AM

Work Order ID: 52386



Parent Item: D2562-013RevD



Parent Item Name: Strut

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.500W.035		Purchased		No		100	f	155.8625	12.0611			

304 RD Tube .500 x .035W



<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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Location

Main Warehouse

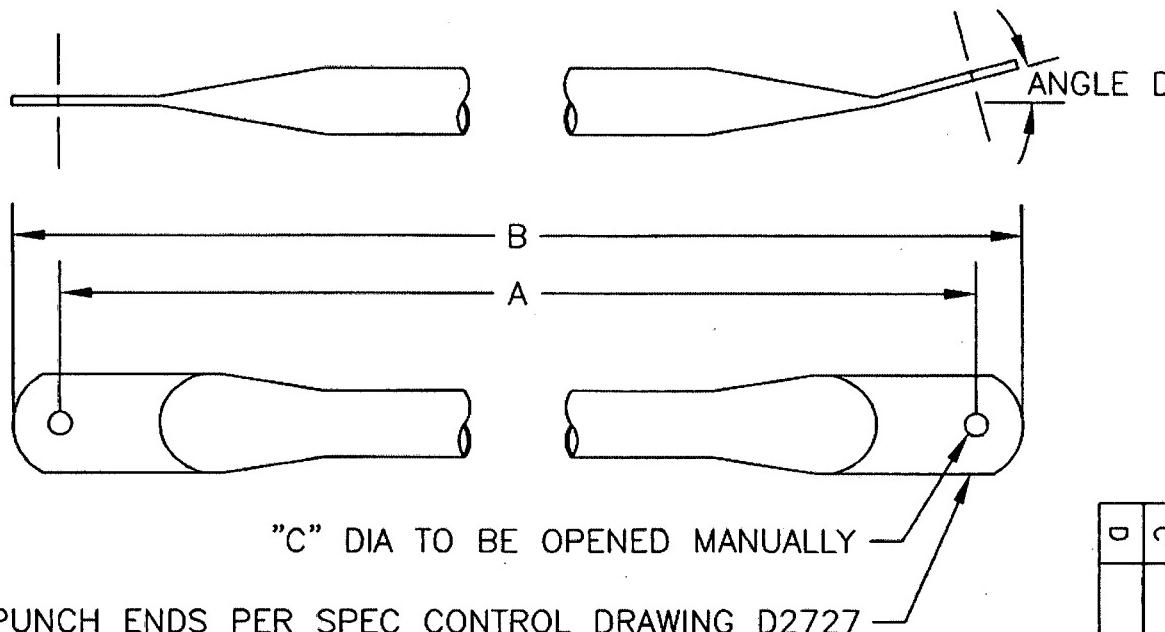
MAT	155.8624674
108250	2.23
111097	24.687936
111704	31.6682737
112187	97.2762577

M1 Loc 101/30

M112800 *

DART

DESIGN CP	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2562	
DATE 05.05.18	TITLE STRJT	SCALE 1:2	REV. D SHEET 1 OF 1
A	96.05.01	NEW ISSUE	
B	98.10.15	UPDATED MATERIAL NOTE (TSR A603)	
C	02.06.05	ADD -005; ADD FINISH	
D	05.05.18	ADD -007/-011/-013; UPDATE -005	



PART #	DIM A	DIM B	DIA C	ANG D
D2562-001	19.68	20.48	-	10
D2562-003	20.37	21.17	-	18
D2562-005	29.00	29.80	-	30
D2562-007	19.22	20.02	-	0
D2562-011	25.79	26.59	-	16
D2562-013	26.63	27.43	-	24

GENERAL NOTES

- 1) MATERIAL: AISI 304/316/318 SS 0.500 OD X 0.035 WALL (REF DART SPEC. M304TR0.500W.035)
ENSURE SEAMLESS TUBE IS USED
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
05.05.27
[initials]

UNCONTROLLED
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK DRAWINGS
NO. 32385